

### Abstract

A grouser shoe for track drives commonly utilized by industrial and commercial equipment (e.g., bulldozers, backhoes, cranes, etc.) comprising a supportive pad and a ground engaging bar, the ends of such bar being bent to form wings, and method of manufacture thereof. The center portion of the bar provides the primary transmission of driveforce from the vehicle to the ground, while the wings provide for significant reduction in vibration, facilitate steering, provide easier turning, and extend the service life of the grouser shoe.

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